

Foundation Assessment Willington Public Library

7 Ruby Road (Route 320)
Willington CT

prepared for
Town of Willington CT



Tulis photo

by **Ralph H. Tulis, P.E.**

d/b/a Structures Consulting rht_pe@charter.net

Visual examination: 21 November 2019 + several subsequent

Core sample extraction: 21 November 2019 & 12 January 2020

Report date: 3 August 2020



Project 19-163

Approximate year constructed: 2006

Core Sample Extraction.

In consideration of the overall size of this structure, a total of four (4) core samples were extracted. It was not possible to extract full wall thickness core samples because of equipment limitations. The walls from which samples were extracted are greater than 12" thick, which is the maximum thickness the drill bit could penetrate. Below grade core extraction was also not possible because of the exterior waterproofing and protection that had been installed, and it did not make sense to penetrate that barrier. The cores were taken from the following locations:

1. West side at approximately mid-point, below the lower level slab-on-ground
2. North side slightly above the lower level floor slab, at the approximate mid-point of the wall.
3. East side north of the entry, near the top of the wall.
4. East side under the entry, slightly above the lower level floor slab.

Due to the depth limitations, three of the four cores were approximately 12" long. Due to a conflict with a reinforcing bar, one was shorter at approximately 10" long.

As is sometimes common with commercial concrete construction, the exposed exterior surface of the foundation walls below the lower level floor slab had been coated with a cementitious material, often called parging. This typically is done to fill the small air pockets (bug holes) and cover the recesses left from the form ties. It also helps to somewhat conceal the lines left in the surface by the formwork panels. This, unfortunately, does not permit a visual examination of the actual as-cast concrete surface and tends to fill any early-age shrinkage cracks. However, control joints located to accommodate later age shrinkage cracks will telegraph through the coating. Surface color variations are also concealed by this finishing process.

The core samples were extracted on 21 November 2019 & 12 January 2020. They were packaged and shipped via FedEx Ground to Sedexlab Materials Testing and Consultancy in Longueuil Quebec Canada on 8 January 2020 for petrographic examination. Sedexlab's report was received on 6 February 2020. Discussion of Sedexlab's findings follows.

Core Exam Discussion.

Sedexlab's report is attached to this report. Their findings are as follows.

From page 2, the coarse aggregate composition and quantities were found to be:

| COARSE AGGREGATE | | |
|--|----------------------|---------------------------------------|
| Composition (avg %) | W/pyrrhotite (avg %) | W/higher potential reactivity (avg %) |
| Granitic gneiss (80), quartzite (9) granite (10) and amphibiolite (1) | 53 | 13 |

The important number is the 13% of the aggregate particles having reactivity potential. When compared to many other foundations, this amount of potentially reactive aggregate has been found to cause little or no distress in the concrete.

Sedexlab's conclusions on page 3 of their report are important in the following respects:

"No evidence of significant distress or cracking was observed within both concrete core samples. General concrete condition for both core samples was characterized as good." Internal cracking is typically one of the initial observed results of the expansive effects of the byproducts of the chemical breakdown of pyrrhotite. In order for this to occur, water and oxygen must be present in sufficient quantity.

“Based on mineralogical, structural and textural aspects of some of the particles, we estimate that 13% of total coarse aggregate particles bear higher potential reactivity (20 of 152 particles). Moderate amounts of pyrrhotite oxidation and replacement iron oxides were observed in 16% of pyrrhotite-bearing coarse aggregates (13 of 80 particles), with no associated significant cracking distress.” Realistically, the initial mix water used in concrete will instigate some breakdown of pyrrhotite. However, that water is also in demand by the cement for its hardening process. A vast majority of that water will be consumed in the hardening process, which progresses at a much faster rate than of pyrrhotite’s breakdown. If no additional water is available, the pyrrhotite breakdown becomes starved of the water it needs to continue. Thus, to find some byproducts should be of no surprise.

“Based on the foregoing, we are of the opinion that the sampled concrete may be moderately susceptible to progressive pyrrhotite oxidation in the coarse aggregate if sufficient moisture is present within the concrete. Special care may be required to reduce as much as possible ground level humidity at the building’s perimeter.” [emphasis added] This is a consistent theme for all concrete structures that are found to contain some level of pyrrhotite-bearing aggregate, and is beneficial for any foundation that harbors a below grade interior space.

Not truly considered in Sedexlab’s observations is the one aspect of this structure that does NOT have something in common with most residential foundations—this structure’s foundation is of reinforced concrete. The comparison of a properly steel reinforced concrete structure to that of a residential foundation containing little or no steel reinforcing when attempting to guestimate its life expectancy is simply not a fair comparison. This foundation has steel reinforcing bars running both horizontally and vertically just inside of both the interior and exterior faces. This offers resistance to shrinkage cracks (minimizing water ingress) and to the expansive forces should they exist now or in the future.

I am in agreement with Sedexlab’s General Recommendations found on page 5 of their report. However, most of those recommendations are currently in place. It appeared from an examination along the south side that the exterior water-resisting treatment consisted of a coating covered by a protection board. Not having access to the as-built drawings for this building did not permit further evaluation. Given the type of structure under consideration, it would be expected that this treatment was of good quality. The roof of this structure does have a complete and continuous gutter system, with all downspouts being connected to an underground piping system.

The detailed condition assessment portion of this report will be added shortly. Overall, there were no signs of pyrrhotite-related distress observed on the structure’s foundation. Given the type of construction, this building is unlikely to be subjected to the kinds of collateral damage that a typical residence would experience in the event of serious foundation distress. However, with proper maintenance and attention to maintaining a watertight building envelope, future deterioration is not expected.

The site concrete (sidewalks) did show a few (hopefully anomalous) near-surface aggregate particles indicative of pyrrhotite. Given that this involves sidewalks, and that the degradation process proceeds very slowly, ample warning will be present regarding the need to take action. The exterior stairs also exhibited locations where the embedded reinforcing bars were beginning to rust, possibly because of more porous concrete or because the bars did not have adequate concrete cover. Periodic evaluation will be necessary.



724 Beriault St., suite B, Longueuil (Qc.) Canada J4G 1R8
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Concrete Core Analysis Report

| | | | |
|------------------------------|--|------------------------------|--|
| Client : | Structures Consulting 47 Village Hill Road, PO Box 280 Willington CT 06279 | Project : | Willington Public Library 7 Ruby Road, Willington, CT |
| Attn : | Ralph H. Tulis, P.E. Rht_pe@charter.net (860) 684-6404 | Owner (s) : | Town of Willington |
| Date cores received : | January 16, 2020 | Year built | |
| Date reported : | February 4, 2020 | Main building : | 2006 (according to Client) |
| | | Detached Garage/Addition: | n/a |
| | | Client project n° : | 19-163 |
| | | Sedexlab project n° : | AB-1009-005 |
| | | Report n°: | 1 |

Structures Consulting retained the services of *Sedexlab inc.* to carry out an analysis on four (4) concrete core samples extracted from the foundation of the Willington Public Library building located at 7 Ruby Road in Willington, CT. Core 1-BW-MB-EXT (L-1) was identified as extracted from the exterior back foundation wall, core 2-FW-MB-INT (L-2) from the interior front foundation wall, core 3-RW-MB-INT (L-3) from the interior right foundation wall and core 4-FW-MB-INT (L-4) extracted from the interior front foundation wall of the building. All cores were extracted below grade. The four (4) core samples were received on January 16, 2020 from *Ralph H. Tulis, P.E. of Structures Consulting*.

The Concrete Core Analysis assesses the quality and condition of the concrete with a focus on the coarse aggregate as well as on the identification and quantification of the mineral pyrrhotite in the coarse aggregate. This report describes and summarizes the results and findings of our testing and examinations our conclusions as well as general recommendations. See the attached Concrete Core Descriptions, Petrographic Examinations on Polished Sections, Density, Absorption and Voids in Concrete and total sulfur in concrete lab report (*Polytechnique Montreal*). Also attached are the Owner Questionnaire, Calculation Methodology as well as a Background and Regulatory Overview section. Sedexlab was not provided site photographs.

CORE DESCRIPTIONS (See attached Concrete Core Descriptions)

| Core ID | Dimensions | Coarse Aggregate Type | Concrete Condition | Moisture Barrier | |
|---------------------------------|-------------------|-----------------------|--------------------|---------------------|---------------------|
| | | | | Exterior | Interior |
| 1-BW-MB-EXT (Sedex PO-40038) | 3 3/4"Ø X 11.221" | Crushed stone | Good | None | Unknown (fractured) |
| 2-FW-MB-INT (Sedex PO-40039) | 3 3/4"Ø X 11.417" | Crushed stone | Good | Unknown (fractured) | None |
| 3-RW-MB-INT (Sedex PO-40040) | 3 3/4"Ø X 9.055" | Crushed stone | Good | Unknown (fractured) | None |
| 4-FW-MB-INT (Sedex PO-40041) | 3 3/4"Ø X 11.417" | Crushed stone | Good | Unknown (fractured) | None |



PETROGRAPHIC ANALYSIS

| PYRRHOTITE | ESTIMATED PYRRHOTITE CONTENT IN COARSE AGGREGATE | |
|------------|---|----------|
| | In weight (w%) | (vol. %) |
| | 0.79 | 0.50 |

| COARSE AGGREGATE | | |
|--|----------------------|---------------------------------------|
| Composition (avg %) | W/pyrrhotite (avg %) | W/higher potential reactivity (avg %) |
| Granitic gneiss (80), quartzite (9) granite (10) and amphibiolite (1) | 53 | 13 |

Method: Petrographic examinations using stereomicroscopy and reflected light microscopy in accordance with the relevant guidelines outlined in ASTM C856 *Standard Practice for Petrographic Examination of Hardened Concrete*; See attached Petrographic Examinations on Polished Sections (ASTM C856). Calculation methods are based on iron sulfide surface ratios estimated during microscopic examinations on polished sections, results obtained from sulfur analysis and physical analysis of concrete, as well as parametric values obtained from local and federal level concrete and cement industry specifications (See attached Calculation Methodology).

Sulfur Analysis

| Sample | Total Sulfur in concrete (w%) | Average Sulfur in concrete (w%) | Estimated Sulfur in coarse aggregate (w%) |
|------------------------------|-------------------------------|---------------------------------|---|
| 1-BW-MB-EXT (Sedex PO-40038) | 0.27 | 0.32 | 0.32 |
| 2-FW-MB-INT (Sedex PO-40039) | 0.35 | | |
| 3-RW-MB-INT (Sedex PO-40040) | 0.34 | | |
| 4-FW-MB-INT (Sedex PO-40041) | 0.33 | | |

Method: Concrete sulfur analysis using LECO infrared combustion sulfur analysis was carried out on a portion of each core in the as-received condition in accordance with the relevant guidelines outlined in standard NQ 2560-500/2003; See attached *Polytechnique Montreal report*. See attached Calculation Methodology for Sulfur Content in Coarse Aggregate.

PHYSICAL ANALYSIS

| Sample | Density (kg/m ³) | Absorption | | | Voids (%) |
|------------------------------|-----------------------------------|---------------------|---------------------------------|----------------|-----------|
| | | After immersion (%) | After immersion and boiling (%) | Difference (%) | |
| 3-RW-MB-INT (Sedex PO-40040) | 2220 (139 lb/ft ³) | 5.39 | 6.34 | 0.95 | 14.07 |

Method: Determination of density, absorption and voids carried out on portions of one concrete core in accordance with the relevant guidelines outlined in ASTM C642 *Standard Test Method for Density, Absorption, and Voids in Hardened Concrete*; see attached density, absorption and voids in hardened concrete data sheet



CONCLUSIONS

- No evidence of significant distress or cracking was observed within all four (4) concrete core samples. General concrete condition of all cores was characterized as *good*.
- Visual examination of as-received core 1-BW-MB-EXT (L-1) revealed the absence of a moisture barrier on the core's exterior formed surface (exterior side of the wall). Visual examination of the opposite extremity of the core sample revealed a fractured surface suggesting the core was extracted short of reaching the other side of the wall. A steel reinforcement bar of ½ inch diameter with a 90° orientation to core direction was observed within the concrete.
- Visual examination of as-received cores 2-FW-MB-INT (L-2), 3-RW-MB-INT (L-3) and 4-FW-MB-INT (L-4) revealed the absence of a moisture barrier on the core's interior formed surface (interior side of the wall). Visual examination of the opposite extremity of the core samples revealed a fractured surface suggesting the cores were extracted short of reaching the other side of the wall.
- The coarse aggregate is composed of graded crushed stone particles of igneous and metamorphic nature with a maximum size of ¾ to 1 inch. Coarse aggregates are generally well distributed within the concrete mix. The fine aggregate is natural granitic sand mainly composed of sub-rounded quartz particles.
- Stereomicroscopic examinations revealed that 80% of total coarse aggregate particles are composed of granitic gneiss, 10% are granite, 9% are quartzite and 1% amphibolite.
- Microscopic examinations on polished sections confirmed the presence of pyrrhotite in 53% of total coarse aggregate particles (80 of 152 particles). Based on mineralogical, structural and textural aspects of some of the particles, we estimate that 13% of total coarse aggregate particles bear higher potential reactivity (20 of 152 particles). Moderate amounts of pyrrhotite oxidation and replacement iron oxides were observed in 16% of pyrrhotite-bearing coarse aggregates (13 of 80 particles), with no associated significant cracking distress.
- **The estimated pyrrhotite content is 0.79% by mass of coarse aggregate.** This value is in the lower spectrum of values we have measured to date in Connecticut and Massachusetts (see graph on page 4)
- The estimated sulfur content is 0.32% by mass of coarse aggregate. This value exceeds the European standard NF EN 12620 (article 6.3.2), in force since 2003, which states that when pyrrhotite is present, total sulfur content in coarse aggregate must not exceed 0.1%.
- Absorption and voids (porosity) measurements are considered to be in accordance with values accepted for normal resistance concrete used in residential foundations.
- The following information was provided in the attached Owner Questionnaire: 1) No indications of damage commonly associated with pyrrhotite-bearing coarse aggregate. 2) No known waterproofing material on the surface of the exterior foundation walls. 3) No known perimeter drains around the building's foundation. 4) Guttering systems are present.



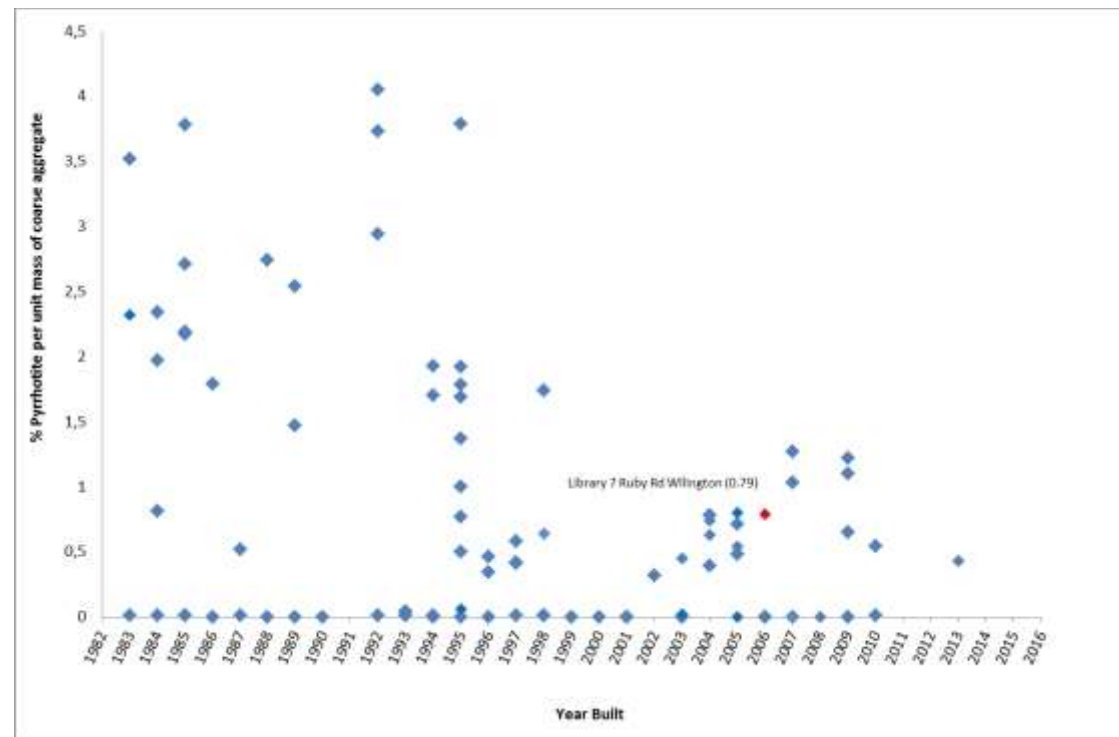
Based on the foregoing, we are of the opinion that the sampled concrete may be moderately susceptible to progressive pyrrhotite oxidation in the coarse aggregate if sufficient moisture is present within the concrete. Special care may be required to reduce as much as possible ground level humidity at the building's perimeter.

As of this report's date, no existing standard defining rules and references for testing pyrrhotite in concrete samples has been recognized by any U.S. state or Federal laws and no precise value has been issued as to the maximum authorized pyrrhotite content in coarse aggregate for use in concrete. Although correlations often exist between high pyrrhotite content levels in coarse aggregate and concrete deterioration, more research and case history data are needed to reveal with more accuracy the minimum level at which significant pyrrhotite induced concrete deterioration will occur. Results provided in this report cannot predict the amount of future concrete deterioration.

Conclusions expressed in this report are based on the assumption that the received concrete core samples are representative of the totality of the building's concrete foundation walls. However, we are of the opinion that this amount of concrete material may still be statistically insufficient and that more samples should be extracted and submitted for analysis to achieve better representativeness of the risk level associated with pyrrhotite-bearing coarse aggregate in concrete. It must therefore be borne in mind that a second expert assessment carried out by another firm on new cores could yield some variations in results obtained.

The following graph shows the results obtained from all concrete foundations tested by Sedexlab to date in Connecticut and Massachusetts (February 4th 2020). Pyrrhotite content results are plotted versus the year of construction of the foundations. Pyrrhotite content of 0.79% obtained from the samples extracted from the foundation located at 7 Ruby Road in Willington, CT (red diamond) falls in the lower spectrum of measured values.

Pyrrhotite Content (w%) versus Year Built in Connecticut and Massachusetts (February 4th, 2020)



GENERAL RECOMMENDATIONS

Ongoing Monitoring of Concrete Foundations

Generally speaking for concrete foundation walls and floors, hairline cracks and cracks less than 1 mm (approx. 0.039") wide are fairly common and usually do not warrant any corrective action.

Cracks that are larger than 1 mm should be sealed with cement paint, caulk or mortar to prevent water from getting in and will help in monitoring. Be aware that flexible caulks should not be used to fill cracks you want to monitor, flexible caulk stretches and will not show continued movement.

Reducing Ground Level Humidity

Surface drainage should be the first line of defense in every residential moisture protection system. Groundwater can be controlled to a great extent by reducing the rate at which rainwater and surface runoff enter the soil adjacent to a building.

Roofs typically concentrate collected rain water at a building's perimeter where it can cause groundwater problems. Water that is drained quickly away from a building at the ground surface cannot enter the soil and contribute to below-grade moisture problems.

Ground-level humidity can be reduced by improving surface drainage

- Repositioning gutter spouts to divert water away from the foundations.
- Modifying the slope of the ground around the foundations.
- Sealing the asphalt covering at foundation joints.
- Planting beds located next to the building walls should always be well drained to avoid concentrating moisture along the foundation line.

Perimeter Drain

- The most common method of keeping groundwater away from basement structures is to provide a perimeter drain or footing drain (French drain) in the form of perforated, porous, or open-jointed pipe at the level of the footings. Perimeter drains artificially lower the water table below the elevation of the floor. Crushed stone or gravel should always be placed above and below perimeter drains to facilitate water flow.
- When possible, the existing French drain should be assessed in order to verify proper functioning. This drain can gradually block after a long period of time.



Waterproofing Membranes (Moisture Barriers)

Waterproofing is the treatment of a surface or structure to prevent the passage of liquid water under hydrostatic pressure. When combined with effective subsurface drainage, a waterproofing membrane can provide good performance. In wet climates, or on sites with high water tables, fluctuating water tables, or poor drainage, a waterproofing membrane should be used in addition to subsurface perimeter drains.


All concrete samples used to prepare this report will be discarded 3 months following its submission unless otherwise requested in writing.

We would like to thank you for the opportunity to serve you. Please call if you have any questions regarding this report.

Sincerely,

Sedexlab Inc.

Approved by:


Patrick Usereau, Geologist/Petrographer
Principal

Concrete Core Description (ASTM C856)

| | | | |
|--------------------------|--|------------------------------|-----------------------|
| Project address : | Public Library, 7 Ruby Road, Willington, Connecticut | Client : | Structures Consulting |
| Date received : | January 16, 2020 | Sedexlab project no : | AB-1009-005 |
| Sampled by : | Structures Consulting | Core ID : | 1-BW-MB-EXT |
| Date examined: | January 16, 2020 | Sedexlab ID : | PO-40038 |

MATERIALS ENCOUNTERED

Exterior moisture barrier: - mm
Parging cement : - mm
Original concrete:: 283 mm
Cementitious coating: 2 mm
Total length: (11.221") 285 mm

ORIGINAL CONCRETE - AIR

Air voids ☒ Yes ☐ No
Air entrained ☐ Yes ☐ No (not tested)

COARSE AGGREGATE

Nominal Max Size: 3/4 in. or 19 mm

Type : Crushed stone
Angularity: Sub-angular
Petrographic type : Metamorphic and igneous
Composition:

Granitic gneiss ☒ yes ☐ no
Granite ☒ yes ☐ no
Quartzite ☒ yes ☐ no
Siltstone ☐ yes ☒ no
Amphibolite ☒ yes ☐ no

Visible iron sulfides: Clusters
Magnetism : Weak to moderate
Oxidation/alteration: Trace

MOISTURE BARRIER ☐ ext. ☐ int. ☐ both ☒ none

Type: n/a
Adherence to concrete : n/a
Condition : n/a

CONCRETE QUALITY

General condition : Good
Spalling : none
Delaminating : none
Cracking: none
Aggregate/paste bond: Good

STEEL REINFORCEMENT

Diameter: 1/2"
Corrosion: none
Orientation: 90° to core direction
Steel/paste contact: Good

FINE AGGEGATE

Type: Natural sand < 5mm
Angularity : Sub-rounded to sub-angular
Nature : Siliceous (mostly quartz particles with some metamorphic/igneous particles and feldspar, mica, amphibole and garnet particles)



COMMENTS :

Examined by: Maxime Rousseau, Geologist/Petrographer

Verified by: Patrick Usereau, Geologist/Petrographer :

Concrete Core Description (ASTM C856)

| | | | |
|--------------------------|--|------------------------------|-----------------------|
| Project address : | Public Library, 7 Ruby Road, Willington, Connecticut | Client : | Structures Consulting |
| Date received : | January 16, 2020 | Sedexlab project no : | AB-1009-005 |
| Sampled by : | Structures Consulting | Core ID : | 2-FW-MB-INT |
| Date examined: | January 16, 2020 | Sedexlab ID : | PO-40039 |

MATERIALS ENCOUNTERED

Interior moisture barrier: - mm
 Paint : - mm
 Original concrete:: 290 mm
 Exterior moisture barrier: - mm
 Total length: (11.417") 290 mm

ORIGINAL CONCRETE - AIR

Air voids ☒ Yes ☐ No
 Air entrained ☐ Yes ☐ No (not tested)

COARSE AGGREGATE

Nominal Max Size: 3/4 in. or 19 mm

Type : Crushed stone
 Angularity: Sub-angular
 Petrographic type : Igneous and metamorphic
 Composition:

| | | |
|-----------------|---|--|
| Granitic gneiss | <input checked="" type="checkbox"/> yes | <input type="checkbox"/> no |
| Granite | <input checked="" type="checkbox"/> yes | <input type="checkbox"/> no |
| Quartzite | <input checked="" type="checkbox"/> yes | <input type="checkbox"/> no |
| Siltstone | <input type="checkbox"/> yes | <input checked="" type="checkbox"/> no |
| Amphibolite | <input checked="" type="checkbox"/> yes | <input type="checkbox"/> no |

Visible iron sulfides: Clusters
 Magnetism : Weak to moderate
 Oxidation/alteration: trace to low

MOISTURE BARRIER ☐ ext. ☐ int. ☐ both ☒ none

Type: n/a
 Adherence to concrete : n/a
 Condition : n/a

CONCRETE QUALITY

General condition : Good
 Spalling : none
 Delaminating : none
 Cracking: none
 Aggregate/paste bond: Good

STEEL REINFORCEMENT

Diameter: none
 Corrosion: n/a
 Orientation: n/a
 Steel/paste contact: n/a

FINE AGGEGATE

Type: Natural sand < 5mm
 Angularity : Sub-rounded to sub-angular
 Nature : Siliceous (mostly quartz particles with some metamorphic/igneous particles and feldspar, mica, amphibole and garnet particles)



COMMENTS :

Examined by: Maxime Rousseau, Geologist/Petrographer

Verified by: Patrick Usereau, Geologist/Petrographer :

Concrete Core Description (ASTM C856)

| | | | |
|--------------------------|--|------------------------------|-----------------------|
| Project address : | Public Library, 7 Ruby Road, Willington, Connecticut | Client : | Structures Consulting |
| Date received : | January 16, 2020 | Sedexlab project no : | AB-1009-005 |
| Sampled by : | Structures Consulting | Core ID : | 3-RW-MB-INT |
| Date examined: | January 16, 2020 | Sedexlab ID : | PO-40040 |

MATERIALS ENCOUNTERED

Interior moisture barrier: - mm
 Paint : - mm
 Original concrete (fractured): 230 mm
 Exterior moisture barrier: - mm
 Total length: (9.055") 230 mm

ORIGINAL CONCRETE - AIR

Air voids ☒ Yes ☐ No
 Air entrained ☐ Yes ☐ No (not tested)

COARSE AGGREGATE

Nominal Max Size: 1 in. or 25 mm

Type : Crushed stone
 Angularity: Sub-angular
 Petrographic type : Igneous and metamorphic
 Composition:

| | | |
|-----------------|---|--|
| Granitic gneiss | <input checked="" type="checkbox"/> yes | <input type="checkbox"/> no |
| Granite | <input checked="" type="checkbox"/> yes | <input type="checkbox"/> no |
| Quartzite | <input checked="" type="checkbox"/> yes | <input type="checkbox"/> no |
| Siltstone | <input type="checkbox"/> yes | <input checked="" type="checkbox"/> no |
| Amphibolite | <input checked="" type="checkbox"/> yes | <input type="checkbox"/> no |

Visible iron sulfides: Clusters
 Magnetism : Weak
 Oxidation/alteration: trace to low

MOISTURE BARRIER ☐ ext. ☐ int. ☐ both ☒ none

Type: n/a
 Adherence to concrete : n/a
 Condition : n/a

CONCRETE QUALITY

General condition : Good
 Spalling : none
 Delaminating : none
 Cracking: none
 Aggregate/paste bond: Good

STEEL REINFORCEMENT

Diameter: none
 Corrosion: n/a
 Orientation: n/a
 Steel/paste contact: n/a

FINE AGGEGATE

Type: Natural sand < 5mm
 Angularity : Sub-rounded to sub-angular
 Nature : Siliceous (mostly quartz particles with some metamorphic/igneous particles and feldspar, mica, amphibole and garnet particles)



COMMENTS :

Examined by: Maxime Rousseau, Geologist/Petrographer

Verified by: Patrick Usereau, Geologist/Petrographer :

Concrete Core Description (ASTM C856)

| | | | |
|--------------------------|--|------------------------------|-----------------------|
| Project address : | Public Library, 7 Ruby Road, Willington, Connecticut | Client : | Structures Consulting |
| Date received : | January 16, 2020 | Sedexlab project no : | AB-1009-005 |
| Sampled by : | Structures Consulting | Core ID : | 4-FW-MB-INT |
| Date examined: | January 16, 2020 | Sedexlab ID : | PO-40041 |

MATERIALS ENCOUNTERED

Interior moisture barrier: - mm
 Paint : - mm
 Original concrete (fractured): 290 mm
 Exterior moisture barrier: - mm
 Total length: (11.417") 290 mm

ORIGINAL CONCRETE - AIR

Air voids ☒ Yes ☐ No
 Air entrained ☐ Yes ☐ No (not tested)

COARSE AGGREGATE

Nominal Max Size: 1 in. or 25 mm

Type : Crushed stone
 Angularity: Sub-angular
 Petrographic type : Igneous and metamorphic
 Composition:

| | | |
|-----------------|---|--|
| Granitic gneiss | <input checked="" type="checkbox"/> yes | <input type="checkbox"/> no |
| Granite | <input checked="" type="checkbox"/> yes | <input type="checkbox"/> no |
| Quartzite | <input checked="" type="checkbox"/> yes | <input type="checkbox"/> no |
| Siltstone | <input type="checkbox"/> yes | <input checked="" type="checkbox"/> no |
| Amphibolite | <input checked="" type="checkbox"/> yes | <input type="checkbox"/> no |

Visible iron sulfides: Clusters
 Magnetism : Weak to moderate
 Oxidation/alteration: trace to low

MOISTURE BARRIER ☐ ext. ☐ int. ☐ both ☒ none

Type: n/a
 Adherence to concrete : n/a
 Condition : n/a

CONCRETE QUALITY

General condition : Good
 Spalling : none
 Delaminating : none
 Cracking: none
 Aggregate/paste bond: Good

STEEL REINFORCEMENT

Diameter: none
 Corrosion: n/a
 Orientation: n/a
 Steel/paste contact: n/a

FINE AGGEGATE

Type: Natural sand < 5mm
 Angularity : Sub-rounded to sub-angular
 Nature : Siliceous (mostly quartz particles with some metamorphic/igneous particles and feldspar, mica, amphibole and garnet particles)



COMMENTS :

Examined by: Maxime Rousseau, Geologist/Petrographer

Verified by: Patrick Usereau, Geologist/Petrographer :

Petrographic Examination on Polished Sections (ASTM C856)

| | | | |
|-------------------------|-----------------------|--------------------------|--|
| Client : | Structures Consulting | Project address : | Public Library, 7 Ruby Road, Willington, Connecticut |
| Project number : | AB-1009-005 | Date received : | January 16, 2020 |
| Core number : | PO-40038, PO-40039 | Date examined : | February 3, 2020 |



PO-40038



PO-40039

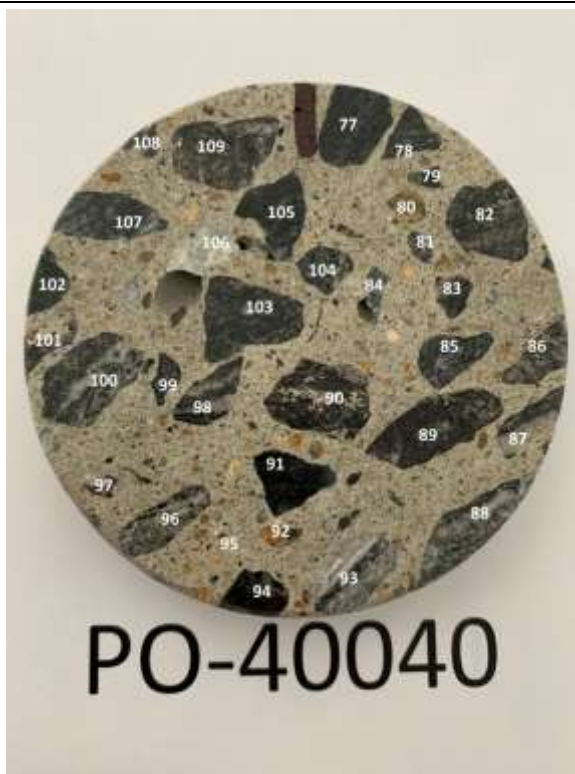
| | |
|--|---|
| Total number of coarse aggregates : | 152 (four sections combined) |
| Coarse aggregate composition (avg%) : | Granitic gneiss (80), quartzite (9) granite (10) and amphibolite (1) |
| % pyrrhotite-bearing aggregates : | 53% (80 of 152 particles) |
| % higher potential reactivity aggregates: | 13% (20 of 152 particles) |
| Iron Sulfide composition : | Pyrrhotite (98%) Pyrite (1%), Chalcopyrite (1%) |
| Sulfide oxidation : | Moderate amounts of pyrrhotite oxidation and replacement iron oxides were observed in 16% of pyrrhotite-bearing coarse aggregates (13 of 80 particles), with no associated significant cracking distress. |

Examined by: Maxime Rousseau, Geologist/Petrographer

Verified by: François Hamel, Geologist/Petrographer

Petrographic Examination on Polished Sections (ASTM C856)

| | | | |
|-------------------------|-----------------------|--------------------------|--|
| Client : | Structures Consulting | Project address : | Public Library, 7 Ruby Road, Willington, Connecticut |
| Project number : | AB-1009-005 | Date received : | January 16, 2020 |
| Core number : | PO-40040, PO-40041 | Date examined : | February 3, 2020 |



| | |
|--|---|
| Total number of coarse aggregates : | 152 (four sections combined) |
| Coarse aggregate composition (avg%) : | Granitic gneiss (80), quartzite (9) granite (10) and amphibolite (1) |
| % pyrrhotite-bearing aggregates : | 53% (80 of 152 particles) |
| % higher potential reactivity aggregates: | 13% (20 of 152 particles) |
| Iron Sulfide composition : | Pyrrhotite (98%) Pyrite (1%), Chalcopyrite (1%) |
| Sulfide oxidation : | Moderate amounts of pyrrhotite oxidation and replacement iron oxides were observed in 16% of pyrrhotite-bearing coarse aggregates (13 of 80 particles), with no associated significant cracking distress. |

Examined by: Maxime Rousseau, Geologist/Petrographer

Verified by: François Hamel, Geologist/Petrographer



**POLYTECHNIQUE
MONTRÉAL**

UNIVERSITÉ
D'INGÉNIERIE

Département
des génies civil,
géologique
et des mines (CGM)

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To Pascal Fortin

email: p.fortin@sedexlab.com

Request : 0631 (2/4)

| Sample # | labo # | Total Sulfur expressed as S %m* |
|---------------------|-----------|------------------------------------|
| AB1009-005 PO-40038 | LGC200077 | 0,27 |
| AB1009-005 PO-40039 | LGC200078 | 0,35 |
| AB1009-005 PO-40040 | LGC200079 | 0,34 |
| AB1009-005 PO-40041 | LGC200080 | 0,33 |

*%m = 1g/100g

Réf.: BNQ 2560-500/2003, 6.2.1, A.2, A.3.2

S by LECO CS744

Analytical Geochemistry Laboratory

Jérôme Leroy, Chemical Laboratory Analyst

Phone: (514) 340-4711 #2199

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January 21st, 2020

Density, Absorption, and Voids in Hardened Concrete - (ASTM C642)

Sedexlab Project number: AB1009-005
Sedexlab Core ID: PO-40040
Project: 7, Ruby Road, Willington, Connecticut

Date received: 01-22-2020
Start date: 01-22-2020
End date: 01-29-2020

| Oven Dry Mass | | |
|---------------|--------------|----------------|
| Result 1 | Result 2 (A) | Diff. (< 0.5%) |
| (g) | (g) | (%) |
| 813,3 | 812,4 | 0,11 |

Saturated mass after boiling **C** (g): 863,9
Loss of mass in water (g.): 366
Immersed apparent mass **D** (g): 497,9
Density (kg/m³): 2220

| Bulk Density (mg/m3) | | | Apparent density g ² |
|-----------------------|-----------------|---------------|------------------------------------|
| Dry g ¹ | After immersion | After boiling | |
| 2,220 | 2,339 | 2,360 | 2,583 |

Volume of Permeable Voids (%): 14,07

| Saturated Mass After Immersion | | |
|--------------------------------|--------------|----------------|
| Result 1 | Result 2 (B) | Diff. (< 0.5%) |
| (g) | (g) | (%) |
| 856,2 | 856,2 | 0,00 |

| Absorption | |
|----------------------------------|-------------|
| After immersion (%): | 5,39 |
| After immersion and boiling (%): | 6,34 |
| Difference (%): | 0,95 |

Measuring devices used

Scale no. : BJ 8100D
Oven no.: 1091-0041

Approved by:

Pascal Fortin, geologist

Date: 01-29-2020

OWNER QUESTIONNAIRE – Foundations Testing

(IF SPACE IS INADEQUATE TO ANSWER, PLEASE ATTACH ADDITIONAL PAGES)

| | | |
|--|--|---------------------------|
| Address Tested Library 7 Ruby Road Willington CT USA | Building(s) Tested <input checked="" type="checkbox"/> Main <input type="checkbox"/> Detached Garage <input type="checkbox"/> Addition | Year Built 2006 |
|--|--|---------------------------|

| | |
|---|--|
| Damage to the Foundations <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> Unexposed | Location of Damages <input type="checkbox"/> Walls <input type="checkbox"/> Floor <input type="checkbox"/> Both |
|---|--|

| FOUNDATION WALLS | CONCRETE FLOOR | | | | | | | | | | | | |
|---|---|------------------------------------|-------------------------------------|-------------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|--------------------------------------|
| Cracking pattern (please provide photos) <input type="checkbox"/> Map-like <input type="checkbox"/> Horizontal <input type="checkbox"/> Vertical <input type="checkbox"/> Diagonal | Cracking pattern (please provide photos) <input type="checkbox"/> Cross-shaped <input type="checkbox"/> Straight | | | | | | | | | | | | |
| Crack widths <input type="checkbox"/> < penny <input type="checkbox"/> Penny to 3/8" <input type="checkbox"/> > 3/8" | Crack widths <input type="checkbox"/> < penny <input type="checkbox"/> Penny to 3/8" <input type="checkbox"/> > 3/8" | | | | | | | | | | | | |
| Efflorescence (White powder) <input checked="" type="checkbox"/> None <input type="checkbox"/> Traces <input type="checkbox"/> Abundance | Efflorescence (White powder) <input type="checkbox"/> None <input type="checkbox"/> Traces <input type="checkbox"/> Abundance | | | | | | | | | | | | |
| Rust-like discoloration <input checked="" type="checkbox"/> None <input type="checkbox"/> Traces <input type="checkbox"/> Abundance (please provide photos) | Perceptible heave <input type="checkbox"/> Yes (please provide photos) <input type="checkbox"/> No | | | | | | | | | | | | |
| CHECK LOCATION OF DAMAGES: <table border="0"> <tr> <td><input type="checkbox"/> Front wall</td> <td><input type="checkbox"/> Left wall</td> <td><input type="checkbox"/> Back wall</td> <td><input type="checkbox"/> Right wall</td> </tr> <tr> <td><input type="checkbox"/> Interior</td> <td><input type="checkbox"/> Interior</td> <td><input type="checkbox"/> Interior</td> <td><input type="checkbox"/> Interior</td> </tr> <tr> <td><input type="checkbox"/> Exterior</td> <td><input type="checkbox"/> Exterior</td> <td><input type="checkbox"/> Exterior</td> <td><input type="checkbox"/> Exterior</td> </tr> </table> | <input type="checkbox"/> Front wall | <input type="checkbox"/> Left wall | <input type="checkbox"/> Back wall | <input type="checkbox"/> Right wall | <input type="checkbox"/> Interior | <input type="checkbox"/> Interior | <input type="checkbox"/> Interior | <input type="checkbox"/> Interior | <input type="checkbox"/> Exterior | <input type="checkbox"/> Exterior | <input type="checkbox"/> Exterior | <input type="checkbox"/> Exterior | DESCRIBE LOCATION OF DAMAGES: |
| <input type="checkbox"/> Front wall | <input type="checkbox"/> Left wall | <input type="checkbox"/> Back wall | <input type="checkbox"/> Right wall | | | | | | | | | | |
| <input type="checkbox"/> Interior | <input type="checkbox"/> Interior | <input type="checkbox"/> Interior | <input type="checkbox"/> Interior | | | | | | | | | | |
| <input type="checkbox"/> Exterior | <input type="checkbox"/> Exterior | <input type="checkbox"/> Exterior | <input type="checkbox"/> Exterior | | | | | | | | | | |

When did you start noticing damages? And how fast are damages progressing?

There are no indications of damage. This is a preemptive investigation of a municipal facility. This building houses the Willington Public Library.


Do you have any of the following in your house?

| | |
|---|--|
| <input type="checkbox"/> Waterproofing on exterior surface of foundations | <input checked="" type="checkbox"/> Gutters |
| <input type="checkbox"/> Waterproofing on interior surface of foundations | <input type="checkbox"/> Gutters with extensions |
| <input type="checkbox"/> Finished Basement | <input type="checkbox"/> Perimeter drains (French/Footing/Curtain) <input checked="" type="checkbox"/> Unknown |

Please note: THIS QUESTIONNAIRE SHOULD NOT BE RELIED UPON AS A VISUAL EXAMINATION OF FOUNDATIONS CHECKLIST, NOR SHOULD IT BE CONSIDERED A SUBSTITUTE FOR A VISUAL EXAMINATION OF FOUNDATIONS. THIS QUESTIONNAIRE IS NOT EXHAUSTIVE. IF YOU REQUIRE A VISUAL EXAMINATION OF FOUNDATIONS, CONTACT A QUALIFIED CONNECTICUT LICENSED ENGINEER IN YOUR AREA. SEDEXLAB INC. DISCLAIMS ANY AND ALL LIABILITY WITH RESPECT TO THE ACCURACY, SUFFICIENCY AND RELEVANCE OF THE INFORMATION PROVIDED IN THIS QUESTIONNAIRE.

The undersigned confirms that information furnished in this questionnaire is correct to the best of his/her knowledge.

Owner name: Town of Willington CT USA Signature: N/A - Represented by below
 Email: _____

Owner representative Signature:  Date: 12 Jan 2020 Relation to owner: Ralph H. Tulis, P.E. Examining Engineer for facility owner

INTERPRETATION OF TOTAL SULFUR IN CONCRETE ANALYSIS

Results obtained from concrete sulfur analysis using LECO infrared combustion can be interpreted by the sum of the following contributions:

- Sulfur bound to sulfides in coarse aggregate
- Sulfur bound to sulfides in fine aggregate
- Sulfur bound to calcium sulfate or gypsum in cement
- Sulfur bound to sulfates produced by the oxidation of sulfides in coarse aggregate
- Sulfur bound to sulfates produced by the oxidation of sulfides in fine aggregate

It is assumed that the aggregates initially contain negligible amounts of sulfates and that all other concrete constituents such as water and admixtures also contribute negligible amounts of sulfur.

CONTRIBUTION FROM FINE AGGREGATE (C_{FA})

$$C_{FA} = \frac{\text{Fine Aggregate Sulfur} * \text{Fine Aggregate Content in Concrete (kg/m}^3\text{)}}{\text{Concrete Density (kg/m}^3\text{)}}$$

CONTRIBUTION FROM CEMENT (C_C)

$$C_C = \frac{0.4005 * \text{SO}_3 \text{ Content in Cement} * \text{Cement Content in Concrete (kg/m}^3\text{)}}{\text{Concrete Density (kg/m}^3\text{)}}$$

Note: One (1) molecule of SO₃ contains 40.05 w% of sulfur.

CONTRIBUTION FROM COARSE AGGREGATE (C_{CA})

$$C_{CA} = \% \text{Total Sulfur} - C_{FA} - C_C$$

Where %Total Sulfur = Results obtained from LECO infrared combustion sulfur analysis of concrete.

SULFUR CONTENT IN COARSE AGGREGATE (%S_{CA})

$$\%S_{CA} (w \%) = C_{CA} * \frac{\text{Concrete Density (kg/m}^3\text{)}}{\text{Coarse Aggregate Content in Concrete (kg/m}^3\text{)}}$$

PYRRHOTITE CONTENT IN COARSE AGGREGATE:

Calculation for pyrrhotite content in coarse aggregate is made using the following values:

- Density of coarse aggregates : 2.75 g/cm³
- Pyrrhotite (Po): Density = 4.62 g/cm³ ; % Sulfur = 39.60 w%
- Pyrite (Py): Density = 5.02 g/cm³ ; % Sulfur = 53.45 w%
- Chalcopyrite (Cp): Density = 4.20 g/cm³ ; % Sulfur = 34.94 w%
- Pentlandite (Pe) : Density = 4.80 g/cm³ ; % Sulfur = 33.23 w%

From the following average surface ratios in coarse aggregate particles: Po/Py/Cp/Pe (ex. 90/5/3/2 where Po+Py+Cp+Pe=100), Py/Po (ex.:5/90), Cp/Po (ex.:3/90) and Pe/Po (ex.:2/90), as determined in reflected light microscopy examinations where surface ratios are equivalent to volume ratios according to the rules of stereology, the average pyrrhotite content in coarse aggregate can be calculated, both in percentage by mass (w %) and by volume (vol %).

Per unit mass of coarse aggregate

$$Po (w \%) = \%S_{CA} / \{0.3960 + [0.5345 * (Py/Po \text{ surf.ratio}) * (5.02/4.62)] + [0.3494 * (Cp/Po \text{ surf.ratio}) * (4.20/4.62)] + [0.3323 * (Pe/Po \text{ surf.ratio}) * (4.80/4.62)]\}$$

Per unit volume of coarse aggregate

$$Po (vol \%) = Po (w \%) * 2.75/4.62$$

Background and regulatory overview

Pyrrhotite, a naturally occurring iron sulfide found in rock aggregate, is the suspected cause of the failing concrete foundations problem in Connecticut and Massachusetts. These foundations are experiencing a slow crack development, resulting in the eventual loss of concrete strength. The problems, sometimes developing within the first 10 years, often begin to appear after 15 to 20 years or more. According to the Geological Society of America, rock aggregate in these failing concrete foundations was largely mined from a single quarry in Willington (CT), within a stratified metamorphic unit mapped as Ordovician Brimfield Schist.

Pyrrhotite particles in coarse aggregates are unstable in oxidizing conditions. When exposed to water and oxygen, pyrrhotite oxidizes to form acidic-, iron-, and sulfate-rich by-products. One of these products is sulfuric acid, which results in an acid attack on the cement paste, weakening the paste, and generating sulfates as a by-product. These sulfates react with portlandite and hydrated aluminate phases in the paste, resulting in an expansion in the form of secondary minerals of greater volume. With more expansion and cracking occurring, more moisture is allowed in the concrete, exposing more pyrrhotite, and consequently increasing the rate of distress.

Although the undesirable nature of pyrrhotite for the manufacture of concrete is recognized and although contents as low as 0.3% pyrrhotite by mass of coarse aggregate has reportedly caused significant concrete distress (e.g., in Trois-Rivières, Canada), as of this report's date, no precise value has been issued in any U.S. State or Federal laws, as to the maximum authorized content in coarse aggregates for use in concrete.

The European standard NF EN 12620 (article 6.3.2), in force since 2003, mentions that when pyrrhotite is present, the total sulfur content in coarse aggregate must not exceed 0.1%. In Canada, CSA A23.1-09 (R2014) states that aggregate susceptible to cause excessive expansion of the concrete due to the presence of sulfides (pyrite, pyrrhotite, marcasite) should not be used in concrete. In addition, this standard recommends not using aggregates containing pyrrhotite in new concrete if these aggregates bear sulfur content higher than 0.1%.

The US Army Corps of Engineers recent recommendations state that aggregate for use in new concrete should be assumed pyrrhotite-bearing and should be accepted only if its sulfur content is below 0.1%.